

Experience progress: R 998 SME Super Mass Excavation

Equipment

- Wide choice of backhoe front boom and stick configurations
- Welded structure with cast steel components for improved stress-resistance and longer service life
- Safety check valves to prevent boom and stick cylinder pipes from bursting, with integrated regeneration system for lower fuel consumption

Buckets

- Different levels of protection to suit different areas of application:
 - Standard for loose, non-abrasive materials
 - HD for hard-to-break, moderately abrasive materials
 - HDV for highly abrasive materials
- Different blade designs:
 - straight (for earth-moving and grading)
 - semi-delta (for hard-to-break, hard-to-extract materials)
 - delta (for compacted or slightly cracked materials)



New functions / options

- Liebherr Power Efficiency Engine Control
 Up to 10% lower fuel consumption
- Bucket Fill Assist
 Automatic bucket-filling cycle for increased productivity
- Modetronic
 Customizable operating modes for optimum adjustment of work cycles to each type of application

- Quiet, c in its ca - Seat wi absorp - High-re - Unde

Comfort

- Quiet, comfortable cab, the largest and most spacious in its category
- Seat with heater and pneumatic multi-directional shock absorption (air conditioning optional)
- High-resolution 9" color touchscreen

Undercarriage

- Welded undercarriage with rigid X profile for increased robustness
- Chamfered rack pads with double grouser for more maneuverability on difficult terrain
- Moulded two-tooth sprocket for longer service life
- Track rollers on double bearings for increased reliability and durability over time
- Stronger travel motor housing protection for improved resistance to wear and tear from hard, abrasive rocks

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Cab

- Cab riser for the best possible view of the loading area
- The largest and quietest cab in its category to date
- Mounted on viscoelastic rivets to absorb vibration
- Impact-resistant windscreen and roof glass panel
- Seat with heater and pneumatic multi-directional shock absorption (air conditioning optional)
- Large high-resolution colour touchscreen

Safety

- Completely unobstructed panoramic view, plus rear-view and side-view monitoring cameras for increased safety
- Retractable console for safe and easy access to the cab
- Impact-resistant windscreen and roof glass panel
- Cab riser for the best possible view of the loading area (optional)

Equipment second to none

- Cast steel components
- Shovel attachment with parallel drivetrain for powerful, even penetration
- Bucket cylinders located under the equipment for better protection
- Safety check valves to prevent boom cylinder pipes from bursting
- Front shovel with semi-automatic flap closure, ideally shaped for optimum material penetration and high filling rate



ovel



Uppercarriage

- Left and right catwalks as standard;
 wide catwalks with hand rail optional
- Access platform for engine and hydraulic control block compartments to enable safe, ergonomic maintenance work
- Sleek design for a more extensive view
- New Tier 4 Final engine
- Heavier counterweight for more stability and improved performance

Maintenance

- Access platform for engine and hydraulic control block compartments to enable safe, ergonomic maintenance work
- Left and right catwalks as standard;
 wide catwalks with hand rail optional
- Automatic central lubrication system as standard
- Shut-off valve on hydraulic tank outlet as standard

Robust undercarriage

- Fitted with components from the next size up excavator
- Chamfered rack pads with double grouser for more maneuverability on difficult terrain
- Moulded two-tooth sprocket for longer service life
- Carrier rollers on double bearings for increased reliability and durability over time
- Stronger travel motor housing protection for improved resistance to wear and tear from hard, abrasive rocks

Technical data



563 HP (420 kW) at 1,800 rpm	
571 HP (420 kW) at 1,800 rpm	
2,989 Nm at 1,300 rpm / 2,210 lbf ft at 1,300 rpm	
Liebherr D9508 A7 SCR	
8 cylinder V engine	
128 mm / 5.0 in	
157 mm / 6.2 in	
16.16l / 986in³	
4-stroke diesel	
Common-Rail	
Tier 4 Final	
SCR Filter	
Passive regeneration by thermo management	
Water-cooled and integrated motor oil cooler, after-cooled and	
fuel cooled	
Dry-type air cleaner with pre-cleaner, primary and safety elements	
1,4981 / 396gal	
1801 / 48 gal	
24V	
2 x 180 Ah / 12 V	
24V/7.8kW	
Three-phase current 28 V / 140 A	
Sensor controlled	
Connection to the integrated excavator system controlling via	
CAN-BUS to the economical utilisation of the service that is available	



•	
Power distribution	Via control valves in single block with integrated safety valves
Flow summation	To boom and stick
Closed-loop circuit	For uppercarriage swing drive
Servo circuit	Electro-hydraulic control
Equipment and swing	Proportional via joystick levers
Travel	- Proportional control via foot pedals or removable levers
	- Speed pre-selection
Additional functions	Proportional regulation via foot pedals or mini-joystick

Hydraulic system

Hydraulic pumps	
For equipment and travel drive	Two Liebherr variable displacement, swashplate pumps
Max. flow	2 x 4981/min. / 2 x 131 gpm
Max. pressure	350bar / 5,076psi
For swing drive	Reversible, variable displacement, swashplate pump, closed-loop circuit
Max. flow	315l/min. / 83 gpm
Max. pressure	350 bar / 5,076 psi
Pump regulation	Electro-hydraulic with electronic engine speed sensing regulation, pressure compensation, flow compensation, high flow
Hydraulic tank	536l / 142 gal
Hydraulic system	1,1341 / 300 gal
Filtration	2 full flow filters in return line with integrated fine filter area (5 µm / 2,500 mesh)
Cooling system	Cooler for transmission pump oil and cooler for oil and condenser of air-conditioning with hydrostatically controlled fan drives
MODE selection	Adjustment of engine and hydraulic performance via a mode pre-selector to match application, e.g. for especially economical and environmentally friendly operation or for maximum digging performance and heavy-duty jobs
RPM adjustment	Stepless adjustment of engine output via RPM at each selected mode
Tool Control	20 pre-adjustable pump flows and pressures for add-on attachments



Drive	Liebherr swashplate motor with integrated brake valve
Transmission	Liebherr compact planetary reduction gears
Swing ring	Liebherr, sealed race ball bearing swing ring, internal teeth
Swing speed	0-5.9 rpm stepless
Swing torque	295 kNm / 217,581 lbf ft
Holding brake	Wet multi-disc (spring applied, pressure released)



CdD	
Cab	LED work headlights integrated in the ceiling, a door with a sliding window (can be opened on both sides), large storing box and several stowing possibilities, shock-absorbing suspension, sound damping insulating, tinted laminated safety glass, separate window shades for the sunroof window and windscreen, cigarette lighter and 12 V plug, storage bins, lunchbox, cup holder
Operator's seat	Liebherr-Comfort seat, airsprung with automatic weight adjust- ment, vertical and longitudinal seat damping including consoles and joysticks. Seat and armrests adjustable separately and in combination (adjustable in length, height and inclination), seat heating as standard
Arm consoles	Oscillating consoles with seat, tiltable console left
Operation and displays	Large high-resolution operating unit, intuitive, color display with touchscreen, video-compatible, numerous setting, control and monitoring options, e.g. air conditioning control, fuel consumption, machine and attachment parameters
Air-conditioning	Automatic air-conditioning, recirculated air function, fast de-icing and demisting at the press of a button, air vents can be operated via a menu. Recirculated air and fresh air filters can be easily replaced and are accessible from the outside. Heating-cooling unit, designed for extreme outside temperatures, sensors for solar radiation, inside and outside temperatures

Undercarriage

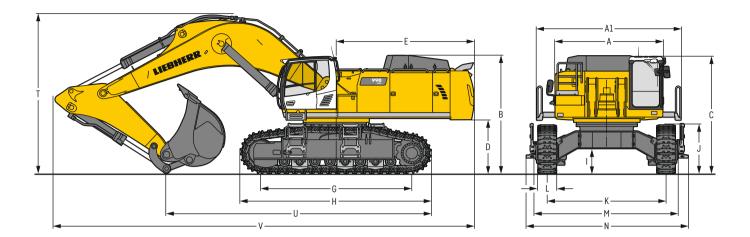
S-HD	Gauge 3,900 mm / 12'10"
Drive	Liebherr swashplate motor with brake valves on both sides
Transmission	Liebherr compact planetary reduction gear
Maximum travel speed	3.7 km/h / 2.3 mph
Drawbar pull on crawler	645kN / 145,002 lbf
Track components	BMP280, maintenance-free
Track rollers / Carrier rollers	8/2
Tracks	Sealed and greased
Track pads	Double grouser
Holding brake	Wet multi-disc (spring applied, pressure released)
Brake valves	Outside the travel motor
Lashing eyes	Integrated



Equipment

a. Equipment	
Туре	Combination of resistant steel plates and cast steel components
Hydraulic cylinders	Liebherr cylinders with seal and guidance systems
Bearings	Sealed, low maintenance
Lubrication	Automatic central lubrication system (except link and tilt geometry)
Hydraulic connections	Pipes and hoses equipped with SAE split-flange connections
Buckets	Standard equipped with Liebherr tooth system

Dimensions



		S-HD		mm/ft in
Α	Uppercarriage width			3,565/11'8"
A1	Uppercarriage width with catwalks			4,730/ 15' 6"
В	Uppercarriage height			3,870/12'8"
С	Cab height			3,840/ 12' 7"
D	Counterweight ground clearance			1,765/ 5' 9"
E	Rear-end length			4,515/ 14'10"
G	Wheelbase			4,960/ 16' 3"
Н	Undercarriage length			6,250/ 20' 6"
1	Undercarriage ground clearance			820/ 2' 8"
J	Track height			1,595/ 5' 3"
K	Track gauge			3,900/ 12'10"
L	Track pad width	500/ 20"	600/ 24"	750/ 30"
М	Width over tracks	4,770/ 18' 8"	4,770/ 15' 8"	4,770/ 15' 8"
N	Width over steps	5,315/ 17' 5"	5,315/ 17' 5"	5,315/ 17' 5"

		Stick length m/ft in	Mono boom SME 7.20 m / 23'7" direct mounting mm / ft in
T	Boom height	2.90 / 9' 6" SME	5,250/ 17' 3"
		3.30/ 10'10" SME	5,400/17' 9"
U	Length on ground	2.90 / 9' 6" SME	8,700/ 28' 7"
		3.30 / 10'10" SME	8,500/ 27'11"
٧	Overall length	2.90 / 9' 6" SME	13,800/45' 3"
		3.30 / 10'10" SME	13,450/44' 2"
	Bucket		6.30 m ³ / 8.24 yd ³

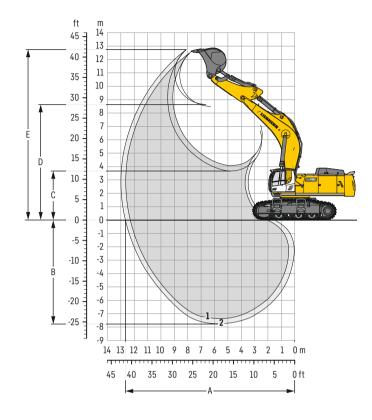
Transport dimensions

removable elements disassembled

		Mono boom SME 7.20 m / 23'7" mm / ft in
Transport width		5,315/ 17'5"
	Stick m/ft in	mm/ ft in
Transport length	2.90/ 9' 6" SME	13,800/45'3"
	3.30/ 10'10" SME	13,450/ 44'2"
Transport height	2.90/ 9' 6" SME	5,250/ 17'3"
	3.30/ 10'10" SME	5,400/ 17'9"
Bucket		6.30 m ³ / 8.24 yd ³

Backhoe bucket

with mono boom SME 7.20 m / 23'7"



Digging envelope

without quick coupler		1	2
Stick length	m/ft in	2.90/ 9'6"	3.30/ 10'10"
		SME	SME
A Max. reach at ground level	m/ft in	12.30/40' 4"	12.65/41' 6"
B Max. digging depth	m/ft in	7.35/ 24' 1"	7.75/ 25' 5"
C Min. dumping height	m/ft in	4.05/13' 3"	3.65/ 12'
D Max. dumping height	m/ft in	8.50/ 27'11"	8.65/28' 5"
E Max. cutting height	m/ft in	12.60/41' 4"	12.75/41'10"

Forces

without quick coupler		1	2
Stick digging force (ISO 6015)	kN/ lbf	426/ 95,770	394/ 88,580
Bucket digging force (ISO 6015)	kN/ lbf	506/113,750	506/113,750
Stick digging force (SAE J1179)	kN/ lbf	406/ 91,270	377 / 84,750
Bucket digging force (SAE J1179)	kN/ lbf	454/102.060	454/102.060

Operating weight and ground pressure

The operating weight includes the basic machine with counterweight $16.0\,\mathrm{t}/35,270\,\mathrm{lb}$, mono boom SME $7.20\,\mathrm{m}/2377$ ", stick SME $2.90\,\mathrm{m}/976$ " and HDV bucket with semi-delta cutting edge $6.30\,\mathrm{m}^3/8.24\,\mathrm{yd}^3$ $(7,600\,\mathrm{kg}/16,760\,\mathrm{lb})$.

Undercarriage			S-HD	
Pad width	mm/in	500/ 20"	600/ 24"	750/ 30"
Weight	kg/ lb	97,700/ 215,390	98,400 / 216,930	99,400/219,140
Ground pressure	kg/cm ² /psi	1.81/25.7	1.52/21.6	1.23/17.5

The operating weight includes the basic machine with counterweight 18.0 t / 39,680 lb, mono boom SME 7.20 m / 237", stick SME 2.90 m / 9'6" and HDV bucket with semi-delta cutting edge 6.30 m 3 / 8.24 yd 3 (7,600 kg / 16,760 lb).

Undercarriage			S-HD	
Pad width	mm/in	500/ 20"	600/ 24"	750/ 30"
Weight	kg/ lb	99,700/219,800	100,400/221.340	101,400/223,550
Ground pressure	kg/cm ² /psi	1.84/26.2	1.55/22.0	1.25/17.8

Buckets Machine stability per ISO 10567* (75% of tipping capacity)

	Cutting width	Capacity ISO 7451	Weight	SM (with track	undercarriage E equipment x pads 750 mm/30") length (m/ft in)
	mm	m³	kg	2.90	3.30
	ft in	yd³	lb	9'6"	10'10"
	2,350	6.20	6,500	<u> </u>	_
a	7'9"	8.11	14,330	A	•
ΞĒ	2,500	6.80	6,800	•	
	8'2"	8.89	14,990	-	
	2,500	6.80	6,500		A
HD^2	8'2"	8.89	14,330	-	
=	2,550	7.20	7,000	A	
_	8'4"	9.42	15,430		
	2,200	5.20	7,200	A	A
	7'3"	6.80	15,870	_	
HDV3	2,350	5.70	7,300	A	•
포	7'9"	7.45	16,090	_	-
	2,350	6.30	7,600		A
	7'9"	8.24	16,760	_	_

 $^{^{\}star}$ Indicated loads are based on ISO 10567, at maximum reach, and may be swung 360° on firm and even ground

3) HDV bucket with semi-delta cutting edge and teeth Z 100 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300) Offer buckets available upon request

¹¹ HD bucket with semi-delta cutting edge and teeth Z 100 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)
21 HD bucket with semi-delta cutting edge and teeth Z 90 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)

Lift capacities

with mono boom SME 7.20 m / 23'7", counterweight 16.0 t / 35,270 lb and track pads 750 mm / 30"

Sti	ck S	ME	2.90	m	/9	9'6"	1										S	tic	k S	ME	3.3	0 n	n/:	10'1	.0"										
r. age	Î		3.0 m 10 ft		4.5 15			om Oft		im ift) m) ft	10.5 m 35 ft	0	<u></u>	남	ے	age	[A		3.0 m 10 f		4.5 15	ift _		om Oft		im ift	9.0 30) m) ft		5m ift		<u></u>	늄
Under- carriage			d	j -	- 5)	Ĕ	-40	ď	- 4	Ď	<u>~{``</u>	Ď	D	-5)	ď	m ft in	Unde	carriage			- 4)	ď	-5	Ь	<u>~</u>	Ď	- <u>5</u>)	Ĕ	-5	ď	-5	Ğ	<u>5</u>	ď	m ft in
	10.5 m													23.2*		6.7			10.5 m	- 1															7.2
	35 ft														51,9*	21'2"			35 ft	_													47,4*		23'
	9.0 m								21.2*	21.2*					21.2*	8.2			9.0 m								19.8*	19.8*						19.8*	8.6
	30 ft								46,8*	46,8*					47,0*	26'5"			30ft								-	43,7*						- '	27'11"
	7.5 m								21.5*		20.3*	20.3*			20.3*	9.1			7.5 m								20.4*		19.2*						9.5
	25ft									47,0*					44,9*	29'10"			25ft									,	42,2*						31'1"
	6.0 m	- 1					27.3*	27.3*	23.0*					19.2	20.0*	9.8			6.0 m	- 1					25.9*	25.9*		22.0*		19.8*				18.8*	10.2
	20 ft						58,9*			49,9*				42,6		32'			20ft						55,8*				43,1*		3/0	70.0*		41,5*	33'4"
	4.5 m						31.4*			25.0*		21.5*		17.7	19.8*	10.2			4.5 m						30.0*	30.0*		24.1*		20.8*	16.8			18.8*	10.5
_	15ft						67,5*	67,5*		54,1*		46,8*		39,1	43,8*	33'5"		_	15ft	_					64,7*				45,2*		1//			41,4*	34'6"
S-HD	3.0 m	- 1					7/0+	7/ 0*			20.9	22.4*		16.9	19.9*	10.3	=	-F	3.0 m	- 1					33.7*		26.2*	26.2*	20.9	21.9*	16.4			18.8*	10.7
S	10ft						74,9*		58,1*			48,7*		37,3	43,8*	33'11"	•	^	10ft													41,6*		41,5*	35'
	1.5 m 5ft						36.2*		26.4 56,9	28.0*		23.0* 49,9 *		16.8	19.9*	10.2 33'7"			1.5 m 5ft						35.7*	35.7*		27.6*		22.6*	16.1			19.0*	10.6 34'10"
		lb					78,3* 35.8*	35.8*	25.8	60,7*	19.9	22.8*		37,1 17.4	44,0* 20.0*	9.9			Om	lb					35.9*	77,2* 35.9*		59,7* 28.0*	19.8	49,0*				41,8 * 19.1*	10.3
	0 m 0 ft	lb					77,5		55,6	28.1*	1	49,4*				32'6"			Oft	lb						33.9* 77,7 *				22.7* 49.2 *					33'8"
	-1.5 m	-		,	2.1*		77,5 33.8*		25.6	60,9* 26.8*	19.8	21.3*		38,4 18.9	44,1* 19.9*	9.3			-1.5 m	- 1			41.0*	41.0*				60,5 * 27.1*		21.7*				42,1* 19.1*	9.7
	-1.5III			- 1				73,2*		58,0*		45.6*		41,8		7.5 30'7"			-1.5111 - 5ft				94,2*			74,4*			42,2						31'11"
			43.9* 43.				29.9*		23.6*	23.6*	42,0	40,0		19.3*		8.4				_	41.1* 4							24.5*	42,2	40,/					8.9
			95,8* 95,	- 1											42,5*	27'6"				- 1	93,2* 9		85,1*		1		1								29'
	-4.5 m		75,0 75,			28.2*			50,5	50,5					17.4*	7.1			-4.5 m	_	75,2 7			31.2*			18.2*						17.6*		7.6
	-15ft						48,0*								38,0*	23'			-4.5 m -15 ft	- 1			67,1*		1		10.2	10.2						38,6*	24'8"
	1010	ιυ		0	,,,	00,0	40,0	+0,0						30,0	30,0	23			1011	w			07,1	07,1	33,1	33,1							30,0	30,0	240

Height Gan be slewed through 360° In longitudinal position of undercarriage Max. reach *Limited by hydr. capacity

The load values are quoted in tons (t)/lb x 1,000 at stick end (without bucket), and may be swung 360° on firm and even ground. Adjacent values are valid for the undercarriage when in the longitudinal position. Capacities are valid for 750 mm/30° wide track pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via *). Without bucket cylinder, link and lever the lift capacities will increase by 1,450 kg/3,200 lb. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity.

Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine.

with mono boom SME 7.20 m / 23'7", counterweight 18.0 t / 39,680 lb and track pads 750 mm / 30"

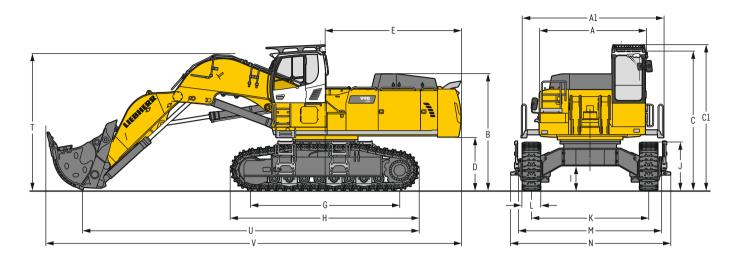
Stick SME 2.90 m / 9'6" Stick SME 3.30 m / 10'10" 6.0 m 9.0 m 10.5 m 6.0 m 7.5 m 9.0 m 10.5 m 20ft 25 ft 30 ft 35 ft 20 ft 25 ft 30 ft 35 ft **-**a b -a b **-**a b **-**a b ď **-**a b **-**p b **-**a b **-**a ď -50 -50 40 40 ft in ft in 10.5 m t 23.2* 23.2* 6.7 10.5 m t 21.2* 21.2* 7.2 35ft lb 51.9* 51.9* 35ft lb 47.4* 47.4* 21'2" 23' 9.0 m 21.2* 21.2* 21.2* 21.2* 19.8* 19.8* 9.0 m 19.8* 19.8 8.2 30 ft lb 46,8* 46,8* 47,0* 47,0* 26'5" 30ft lb 43,7* 43,7* 43,8* 43,8* 27'11' 21.5* 21.5* 20.4* 20.4* 7.5 m 20.3* 20.3* 20.3* 20.3* 9.1 19.2* 19.2 19.1* 19.1* 7.5 m 25ft lb 47,0* 47,0* 44,9* 44,9* 25ft lb 44,5* 44,5* 42,2* 42,2* 42,2* 42,2* 29'10" 31'1" 25.9* 25.9* 22.0* 23.0* 23.0* 20.6* 20.6* 20.0* 22.0* 19.8* 19.8* 18.8* 18.8* 6.0 m 20.0* 6.0 m lb 49,9* 49,9* 44,1* lb 47,8* 47,8* 20 ft 45,0* 45,0* 44,1* 20 ft 43.1* 43.1* 41,5* 41,5* 31.4* 31.4* 25.0* 25.0* 21.5* 21.5* 18.8 19.8* 30.0* 30.0* 24.1* 24.1* 4.5 m 4.5 m 20.8* 20.8* 17.8 18.8* 54,1* 54,1* 64,7* 64,7* 52,2* 52,2* 15 ft 41,6 43,8* 15ft lb 67,5* 67,5* 46,8* 46,8* 45,2* 45,2* 39,3 41,4* 26.9* 26.9* 18.1 19.9* 33.7* 33.7* 26.2* 26.2* 21.9* 21.9* 22.3 22.4 3.0 m 10ft lb 58,1* 58,1* 48,0 39,8 43,8* 33'11" 10ft lb 72,7* 72,7* 56,6* 56,6* 47,4* 47,4* 37,7 41,6* 37,7 35' 1.5 m 36.2* 36.2* 28.0* 28.0* 21.6 18.0 19.9* 1.5 m 35.7* 35.7* 27.6* 27.6* 21.6 22.6* 17.2 19.2* 17.0 19.0* 10.6 5ft lb 78,3* 78,3* 60,6 60,7* 46,7 49,9* 39,6 44,0* 33'7" 5ft lb 77,2* 77,2* 59,7* 59,7* 46,5 49,0* 37,4 41,8* 34'10" 35.9* 35.9* 27.4 28.0* 77,7* 77,7* 59,1 60,5* 35.8* 35.8* 27.5 28.1* 21.2 18.6 20.0* 0 m 17.5 19.1* 0ft lh 77,6* 77,6* 59,3 60,9* 45,8 49,4* 41,0 44,1* 32'6" 0ft lh 45,5 49,2* 38,6 42,1* 33'8" 34.3* 34.3* 27.1* 27.1* 20.9 21.7* 42.1* 42.1* 33.8* 33.8* 26.8* 26.8* 21.2 21.3* 41.0* 41.0* -1.5m t 19.9* 19.9* 9.3 -1.5m t 18.9 19.1* 97 94,2* 94,2* 74,4* 74,4* 58,4 58,6* 92,7* 92,7* 73,2* 73,2* 58,0* 58,0* 43,9* 43,9* 41,7 42,2* -5ft lb 45,6* 45,6* 30'7" -5ft lb 45,1 46,7 31'11" 43.9* 43.9* 37.1* 37.1* 29.9* 29.9* 23.6* 23.6* 41.1* 41.1* -3.0m t 193* 193* 84 -3.0 m t 39.2* 39.2* 31.0* 31.0* 24.5* 24.5* 18.8* 18.8* 89 -10ft lb 95,8* 95,8* 80,4* 80,4* 64,5* 64,5* 42.5* 42.5* -10ft lb 93,2* 93,2* 85,1* 85,1* 67,0* 67,0* 52,7* 52,7* 50.5* 50.5 27'6" 41,5* 41,5* 291 28.2* 28.2* 22.7* 22.7* 31.2* 31.2* 24.9* 24.9* 18.2* 18.2* 174* 174* -45m 71 -4.5m t 17.6* 17.6* 60.5* 60.5* 48.0* 48.0* 67,1* 67,1* 53,1* 53,1* -15ft lb 38.0* 38.0* -15ft lb 38.6* 38.6*

Height Peight Peight Can be slewed through 360° In longitudinal position of undercarriage Max. reach Limited by hydr. capacity

The load values are quoted in tons (t)/lb x 1,000 at stick end (without bucket), and may be swung 360° on firm and even ground. Adjacent values are valid for the undercarriage when in the longitudinal position. Capacities are valid for 750 mm/30° wide track pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via *). Without bucket cylinder, link and lever the lift capacities will increase by 1,450 kg/3,200 lb. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity.

Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine

Dimensions front shovel



		S-HD	mm/ft in
Α	Uppercarriage width		3,565/ 11'8"
Al	Uppercarriage width with catwalks		4,730/ 15' 6"
В	Uppercarriage height		3,870/ 12' 8"
С	Cab height		4,650/ 15' 3"
C1	Cab height with FOPS top guard		4,845/ 15'11"
D	Counterweight ground clearance		1,765/ 5' 9"
Ε	Rear-end length		4,515/ 14'10"
G	Wheelbase		4,960/ 16' 3"
Н	Undercarriage length		6,250/ 20' 6"

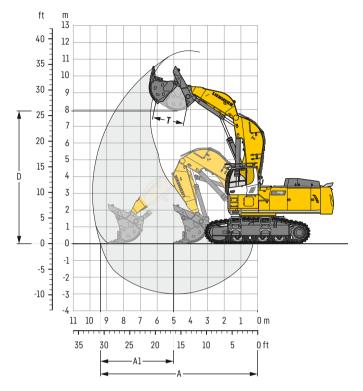
		S-HD		mm/ft in
1	Undercarriage ground clearance			820/ 2' 8"
J	Track height			1,595/ 5' 3"
K	Track gauge			3,900/12'10"
L	Track pad width	500/ 20"	600/ 24"	750/ 30"
М	Width over tracks	4,770/ 18' 8"	4,770/ 15' 8"	4,770/15' 8"
N	Width over steps	5,315/ 17' 5"	5,315/ 17' 5"	5,315/ 17' 5"
T	Boom height			4,550/14'11"
U	Length on ground			11,200/36' 9"
٧	Overall length			13,800/45' 3"

Transport dimensions

removable elements disassembled

	Shovel equipment mm/ft in
Transport width	5,315/ 17' 5"
Transport length	13,800/45' 3"
Transport height	4,845/ 15'11"
Shovel	6.00 m ³ / 7.85 yd ³

Front shovel



Digging envelope

A Max. reach at ground level	m/ft in	9.35/ 30' 8"
Al Max. crowd length	m/ft in	3.90/ 12'10"
D Max. dumping height	m/ft in	8.00/26' 3"
T Bucket opening width	mm/ft in	1,825/ 6'

Forces

Max. crowd force	kN/lbf	690/ 155,120
Max. crowd force at ground level	kN/ lbf	490/110,160
Max. breakout force	kN/lbf	500/112,410

Operating weight and ground pressure

The operating weight includes the basic machine with counterweight $16.0 \, t/35,270 \, lb$, cab elevation $800 \, mm/27^m$, operator's cab protective guard, shovel equipment SME and front shovel $6.00 \, m^3/7.85 \, yd^u$ ($10,000 \, kg/22,050 \, lb$), level II.

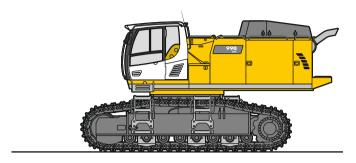
Undercarriage			S-HD	
Pad width	mm/in	500/ 20"	600/ 24"	750/ 30"
Weight	kg/ lb	99,800/220,020	100,500/221,570	101,500/223,770
Ground pressure	kg/cm ² /psi	1.84/26.2	1.55/22.0	1.25/17.8

Front Shovels

gu .	city 451	Ħ	ξ	S-HD undercarriage
Cutting width	Capacity ISO 7451	Weight	Wear kit level	Shovel equipment
mm	m ³	kg		
ft in	yd³	lb		
2,700	5.10	8,450	- 1	A
8'10"	6.67	18,630		_
2,700	5.10	9,100	П	A
8'10" 2,700	6.67 5.10	20,060 10,150		
8'10"	6.67	22,380	III	A
2,700	5.60	8,750		
8'10"	7.32	19,290	I	A
2,700	5.60	9,500		
8'10"	7.32	20,940	II	A
2,700	5.60	11,000		
8'10"	7.32	24,250	Ш	A
2,700	6.00	9,000		
8'10"	7.85	19,840	1	A
2,700	6.00	10,000	Ш	
8'10"	7.85	22,050	"	-
2,700	6.00	11,300	III	■
8'10"	7.85	24,910	111	-
3,150	6.50	10,300	1	•
10'4"	8.50	22,710	,	_
3,150	6.50	11,000	Ш	A
10'4"	8.50	24,250		_
3,150 10'4"	6.50 8.50	12,900 28,440	Ш	

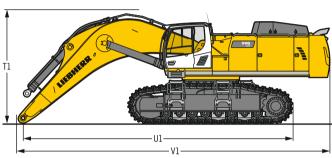
Level II: For non-abrasive materials, such as limestone without flint inclusion, shot material or easily breakable rock, i.e., deteriorated rock, soft limestone, shale, etc.
Level III: For pre-blasted heavy rock, or deteriorated, cracked material (classification 3 to 4, according to DIN 18300)
Level III: For highly-abrasive materials such as rock with a high silica content, sandstone etc.

Dimensions and weights



Basic machine

Track pads	mm/in	500/ 20"	600/24"	750/ 30"
Weight with backhoe equipment				
and S-HD undercarriage				
without counterweight	kg/ lb	56,600 / 124,780	57,300/ 126,330	58,350/ 128,640
Weight with shovel equipment				
and S-HD undercarriage				
without counterweight	kg/ lb	56,700 / 125,000	57,400/ 126,550	58,450/ 128,860



Machine without stick

TI .	mm/ft in	4,250/ 13'11"
U1	mm/ft in	10,300/33'10"
V1	mm/ft in	11,850/ 39'11"



Cab elevation

, u	ib cicration		000111111/21
L	Length	mm/ft in	1,890/6'2"
Н	Height	mm/ft in	925/ 3'
	Width	mm/ft in	1,370/4'6"
	Woight	ka /Ih	400 / 1 720



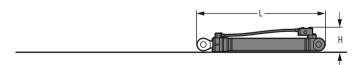
Counterweight

L	Length	mm/ft in	775/ 2'7"	775/ 2'7"
Н	Height	mm/ft in	1,595/ 5'3"	1,595/ 5'3"
	Width	mm/ft in	3,360/11'	3,360/11'
	Weight	kg/ lb	16,000/ 35,270	18,000/ 39,680



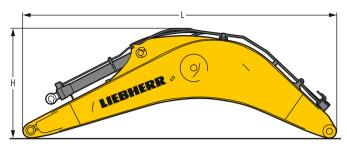
Upper protection screen

L	Length	mm/ft in	1,960/6'5"
Н	Height	mm/ft in	190/ 7"
	Width	mm/ft in	1,110/3'8"
	Weight	kg/ lb	75/ 170



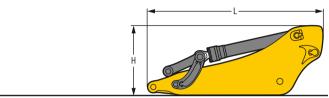
Hoist cylinders (two)

L	Length	mm/ft in	2,920/9' 7"
Н	Height	mm/ft in	550/ 1'10"
	Width	mm/ft in	400/1' 4"
	Weight	kg/ lb	2 x 1,050/2 x 2,320



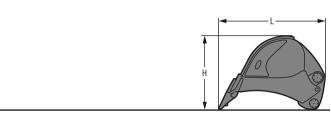
Mono boom with stick cylinder

Boom length	m/ft in	7.20/ 23' 7"
L Length	mm/ft in	7,550/ 24' 9"
H Height	mm/ft in	2,700/ 8'10"
Width	mm/ft in	1,460/ 4' 9"
Weight	kg/ lb	10,300/22,710



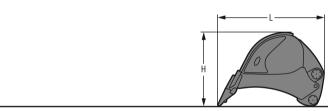
Stick with bucket cylinder

Stick length	m/ft in	2.90/ 9' 6"	3.30/10'10"
L Length	mm/ft in	4,050/ 13' 3"	4,450/ 14' 7"
H Height	mm/ft in	1,700/ 5' 7"	1,650/ 5' 5"
Width	mm/ft in	900/ 2'11"	900/ 2'11"
Weight	kg/ lb	5,050/11,130	5,350/ 11,800



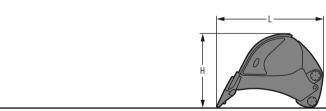
Backhoe buckets (semi-delta cutting edge, teeth Z 100)

Do	Dacking buckets (semi-delta cutting edge, teeth 2 100)			
Cu	tting width	mm/ft in	2,350/7'9"	2,500/8'2"
	Capacity	m ³ / yd ³	6.20/8.11	6.80/8.89
L	Length	mm/ft in	3,050/ 10'	3,050/ 10'
Н	Height	mm/ft in	2,150/ 7' 1"	2,150/ 7' 1"
	Width	mm/ft in	2,400/ 7'10"	2,550/ 8' 4"
	Weight	kg/ lb	6,500/14,330	6,800/14,990



Backhoe buckets (semi-delta cutting edge, teeth Z 90)

טכ	Dackfied Dackets (seini-uetta cutting euge, teetii 2 70)				
Cu	tting width	mm/ft in	2,500/8'2"	2,550/8'4"	
	Capacity	m ³ / yd ³	6.80/8.89	7.20/ 9.42	
L	Length	mm/ft in	3,100/ 10' 2"	3,100/10' 2"	
Н	Height	mm/ft in	2,200 / 7' 3"	2,200/ 7' 3"	
	Width	mm/ft in	2,600/ 8' 6"	2,600/ 8' 6"	
	Weight	kg / lb	6,500/14,330	7,000/15,430	

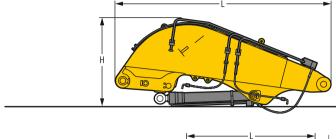


Backhoe buckets (semi-delta cutting edge, teeth Z 100)

Cu	tting width	mm/ft in	2,200/7'3"	2,350/ 7'9"	2,350/7'9"
	Capacity	m³/ yd³	5.20/6.80	5.70/ 7.45	6.30/8.24
L	Length	mm/ft in	2,950/9'8"	2,950/9'8"	3,050/ 10'
Н	Height	mm/ft in	2,150/7'1"	2,150/ 7' 1"	2,200/ 7' 3"
	Width	mm/ft in	2,250/7'5"	2,400/ 7'10"	2,400/ 7'10"
	Weight	kg/ lb	7,200/15,870	7,300/ 16,090	7,600/ 16,760

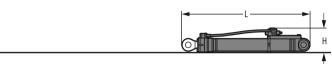
HDV

Dimensions and weights



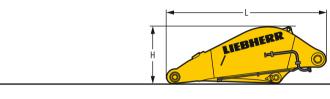
Shovel boom

L	Length	mm/ft in	4,950/16'3"
Н	Height	mm/ft in	2,050/ 6'9"
	Width	mm/ft in	1,650/ 5'5"
	Weight without crowd cylinder	kg/ lb	7,300 / 16,090
	Weight crowd cylinder	kg/ lb	2 x 450/2 x 990



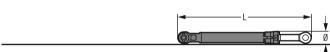
Shovel hoist cylinders (two)

L	Length	mm/ft in	2,920/ 9' 7"
Н	Height	mm/ft in	550/ 1'10"
	Width	mm/ft in	450/ 1' 6"
	Weight	ka / Ih	2 x 1 100 / 2 x 2.430



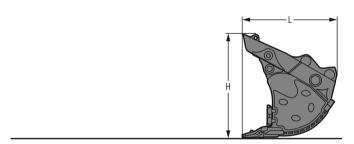
Shovel stick

L	Length	mm/ft in	3,660/ 12'
Н	Height	mm/ft in	1,300/4' 3"
	Width	mm/ft in	1,800/5'11"
	Weight	kg/ lb	4,650/ 10,250



Shovel bucket cylinders (two)

L	Length	mm/ft in	3,050/ 10'
Ø	Height	mm/ft in	450/ 1'6"
	Width	mm/ft in	450/ 1'6"
	Weight	ka / lb	2 x 625 / 2 x 1.380



Front shovels

	Cut	tting width	mm/ft in	2,700/ 8'10"	2,700/ 8'10"	2,700/ 8'10"	3,150/ 10'4"
		Capacity	m ³ / yd ³	5.10/6.67	5.60/ 7.32	6.00/7.85	6.50/ 8.50
	L	Length	mm/ft in	2,600/8' 6"	2,800/9' 2"	2,800/9' 2"	2,800/ 9' 2"
	Н	Height	mm/ft in	2,700/8'10"	2,700/8'10"	2,700/8'10"	2,700/ 8'10"
		Width	mm/ft in	2,700/ 8'10"	2,700/8'10"	2,700/8'10"	3,150/ 10' 4"
		Weight					
		Level I	kg/ lb	8,450/ 18,630	8,750/ 19,290	9,000/19,840	10,300/22,710
		Level II	kg/ lb	9,100/20,060	9,500/ 20,940	10,000/22,050	11,000/24,250
		Level III	kg/ lb	10,150/22,380	11,000/24,250	11,300/24,910	12,900/28,440

Serial equipment

Undercarriage

Lashing eyes

Sprocket with dirt ejector

Track and carrier rollers, sealed and lifetime-lubricated

Travel motor housing protection

Undercarriage S-HD

Uppercarriage

Access platforms without protruding parts

Anti-skid surfaces

Automatic swing brake lock

Centralized lubrication system (automatic)

DEF tank lockable access hatch

Engine hood with gas spring opening

Extended tool set including tool box

Handrails

Liebherr Power Efficiency - Engine Control

Lockable fuel tank cap with padlock

Lockable service doors

Lockable storage box

Main switch, accessible from ground level

Pre-heating system for fuel

Protection grid on radiator fan

Sound insulation

Swing-out radiators

Windshield washer fluid tank



Dedicated swing circuit

Filter with integrated fine filters

Hydraulic pressure measuring ports Hydraulic tank shut-off valve

Magnetic rod

Pressure accumulator for controlled lowering of equipment with engine turned off



Air filter with automatic dust ejector

Automatic engine idling / speed increase, controlled via joystick sensors Common-Rail injection system

Exhaust gas after-treatment system - SCR

Fixed geometry turbocharger

Fuel fine filter

Fuel pre-filter and water separator

Fuel priming pump Intercooler

Power Pack US EPA Tier 4 Final

Stepless adjustable engine speed



9" multifunction color touchscreen

Air conditioning, automatic, tri-zone, controlled via display

Armrests adjustable in length, height and inclination

Bottle holder

Cab door sliding windows

Cigarette lighter

Coat hook

DEF consumption on touchscreen

DEF level on touchscreen

Electric socket in cabin (12 V)

Electric socket in cabin (24V)

Emergency hammer

Engine oil level on touchscreen

Fuel consumption on touchscreen

Fuel level on touchscreen

Impact resistant roof window

Impact resistant two-piece windscreen

Interior lighting

Laminated right hand side window

LiDAT Plus (Liebherr data transfer system)*

Mobile phone storage net

Modetronic

Movement priority between swing and boom, adjustable via touchscreen

Rain hood over front window opening

Rearview mirror

Rear view monitoring camera

Rear view monitoring camera distance gauge

Rear window emergency exit

Right hand side view monitoring camera

Roll-down sun blinds for windscreen and roof window Rubber floor mat, fixed on floor and removable

Storage box

Storage nets

Storage spaces

Tiltable console left

Tinted windows

Visco-elastic damping Windscreen wiper and washer

Work mode selector



Equipment

Anti-drift system boom cylinders

Anti-drift system stick cylinder Boom bottom protection

Boom cylinders regeneration

Pipe fracture safety valve for stick cylinder

Pipe fracture safety valves for boom cylinders

Pivot points made of cast steel

SAE split flanges on high pressure lines

Stick bottom protection

Stick cylinder regeneration

^{*} optionally extendable after one year

Equipment standard / option

Undercarriage

Chain guide 3 pieces	•
Chain guide full length	+
Reinforced cover and base plate for undercarriage center section	+
Special painting	+
Steps	•
Track pads double grouser 500 mm / 20", chamfered	+
Track pads double grouser 600 mm / 24", chamfered	•
Track pads double grouser 750 mm / 30", chamfered	+
Travel drive gearbox protection	+
Undercarriage protection plate for drop-ball application	+
Undercarriage protection plate for drop-ball application	+

Uppercarriage

Air pre-filter with cyclonical dust trap	+
Boxing ring	+
Catwalks left and right	•
Catwalk wide with railing	+
Counterweight heavy 16.0t/35,270lb	•
Counterweight super heavy 18.0t/39,680lb	+
Electric socket on uppercarriage (24V)	+
Filter for hydraulic hammer return flow	+
Fixed cab riser 800 mm/2'7"	+
Headlight on uppercarriage, lateral right, LED+, 1 piece	+1)
Headlights on uppercarriage, front, LED, 2 pieces, protections included	•1)
Headlights on uppercarriage, front, LED+, 2 pieces, protections included	+1)
Headlights on uppercarriage, rear, LED+, 2 pieces	+1)
Lighting for tank area	+1)
Lighting for uppercarriage access	+1)
Radiator fine mesh protection grid	+
Reversible fan drive	+
Skyview 360°	+
Special painting	+
Swing ring and lubrication hoses protection	+
Tank refilling pump fuel	+
Wiggins coupling for fuel	+

Hydraulic system

Bypass filter for hydraulic oil	+
Liebherr hydraulic oil	•
Liebherr hydraulic oil, adapted for extreme climate conditions	+
Liebherr hydraulic oil, biodegradable	+



··g····	
Automatic engine shutdown after idling	+
Engine shut-down with overrun	+
Lighting for engine compartment	+1)

🔲 Cal

3" seat belt with retractor, orange color	
4-points seat belt	+
Acoustic travel alarm deactivatable	+
Auxilary heater programmable	+
Bottom windscreen wiper	+
Coming / Leaving Home	+1)
Cool hox (12V)	+
Dark tinted windows	+
Electrically adjustable and heated outside rear-view mirrors	+
Flectronic immobilizer	+
Emergency stop in cab	+
FGPS front quard tiltable	+
Fire extinguisher	+
First-aid hox	+
FOPS top quard	+
Handrests elevated for joysticks	
Headlights on cab, front, LED, 2 pieces	a 1)
Headlights on cab, front, LED+, 2 pieces	+1)
Headlights on cab roof, front, LED+, 2 pieces	+1)
High pressure circuit switchable on pedals or mini-joystick	+
High pressure circuit with Tool Control (20 attachment adjustments on display)	+
Lighting for cabin access	+1)
Luminosity control (LED+ headlights)	+1)
Medium pressure circuit	+
Mini-joysticks proportional	+
Operator seat Comfort	
Operator seat Premium	+
Overload warning system	+
Radio Comfort	+
Radio pre-installation	
Roof sun shield	+
Roof window wiper	+
Rotating beacon on cabin, LED, 1 piece	+
Shortkey button on joystick configurable	
Special painting	+
Sun visor	+
OUII FIOOI	1 .

Equipment

-4	
Boom cylinder rods protection	+
Bucket cylinder rod protection	+
Bucket Fill Assist	+
Centralized lubrication extended for connecting link	+
Floating boom	+
Headlights on boom, LED, 2 pieces, protections included	●1)
Headlights on boom, LED+, 2 pieces, protections included	+1)
Mono boom SME 7.20 m/23'7"	+
Preparation for ripper tooth	+
Quick coupler SWA 105 hydraulic	+
Shovel boom 4.60 m / 15'1"	+
Shovel stick 3.30 m / 10'10"	+
Special painting	+
Stick SME 2.90 m / 9'6"	+
Stick SME 3.30 m / 10'10"	+

• = Standard, + = Option

¹⁾ Equipment not individually available, but only as predefined packages Non-exhaustive list, please contact us for further information.

Options and/or special equipment, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.

Notes

All illustrations and data may differ from standard equipment. Subject to change without notice. All indicated loads are based in accordance with ISO 9248. RG-BK · LFR/SP-12284047-web-11.22_enUS all indicated loads are based in accordance with ISO 9248. RG-BK · LFR/SP-12284047-web-11.22_enUS

The Liebherr Group



Global and independent: more than 70 years of success

Liebherr was founded in 1949. With the development of the world's first mobile tower crane, Hans Liebherr laid the foundations of a successful family business which today comprises more than 140 companies on all continent and employs nearly 50,000 people. The parent company of the Group is Liebherr-International AG in Bulle (Switzerland), whose associates are exclusively members of the Liebherr family.

Technology leadership and pioneering spirit

Liebherr regards itself as a pioneer. This spirit has enabled the company to make a decisive contribution to the technological history of many industries. Today, employees around the world still share the courage of the company founder to take new paths. They are all united by a passion for technology and fascinating products and the determination to perform outstanding work for their customers.

Widely diversified product portfolio

Not only is Liebherr one of the biggest construction equipment manufacturers in the world, it also provides high-quality, user-oriented products and services in a wide range of other areas. The product portfolio includes the segments earthmoving, material handling technology, deep foundation machines, mining, mobile and crawler cranes, tower cranes, concrete technology, maritime cranes, aerospace and transportation systems, gear technology and automation systems, refrigeration and freezing, components and hotels.

Customized solutions and maximum customer benefit

Liebherr solutions are characterized by maximum precision, outstanding implementation and exceptional longevity. Its mastery of key technologies enables the company to offer its customers customized solutions. For Liebherr, customer focus does not end with the product; it also encompasses a wide range of services that make a real difference.

www.liebherr.us



Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.



This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

For more information go to www.P65warnings.ca.gov.

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