

Landesgesellschaft
Österreich

CERTIFICATE

The Product Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
certifies that

Liebherr Transportation Systems GmbH & Co KG

Liebherrstraße 1
2100 Korneuburg, Austria

fulfils the
quality requirements for welding
according to

EN ISO 3834-2:2021

for the scope as stated in the enclosure to this certificate.

The certificate is valid until **21.03.2026**

Certificate-Registration-No. **0531 – ST – 3834 – 1191**



Vienna, 06.06.2024



Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria

Certificate Registration No.:

0531 – ST – 3834 – 1191

The following scope is certified

according to EN ISO 3834-2:2021:

Scope: New manufacture of railway vehicle parts and their components
Equipment for construction machinery and commercial vehicles

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Maximum dimensions (length, wall thickness, mass)
135	8	t = 1,0 – 4,0 mm
141	8 23	t = 1,0 – 4,0 mm t = 1,0 – 10,0 mm
783	8	M6 – M12
786	8 22	M3 – M4

Responsible welding coordinator: Ing. Petko Apostolov, born 05.09.1990 (IWE, level A) [external]
Substitute: Wolfgang Moser, born 19.02.1975 (IWS, level B)
Personnel for non destructive testing: Onur Yesil, born 07.09.1996 (IWS, level B)

Further details of the review are documented in our report no. 725219890.

General provisions:

The certification program of TÜV SÜD Landesgesellschaft Österreich GmbH applies.